

# CITY OF FORT WAYNE $6\sigma$

# Data Control IS/TO "Read Only Work Order Processes Six Sigma Project Reviews

#### PROBLEM

Data control receives and processes approximately 22,500 IS/TO "Read Only" work orders each year. Each work order requires information to be entered manually into the computer by staff. There are 3 clerks that process a total average of 90 work orders per day, which takes 14.4 hours a week to complete.

#### SOLUTION

Eliminate non-value added activities by automating the IS (Initiate Service) process for read-only orders, thus eliminating the need for manual re-entry of various information into the billing system and utilize the Work Order Desk Clerk to expedite the hand-off of orders to Data Control for processing (utilizing online Excel log for reference). This will reduce man-hours and cycle time per week.

#### SAVINGS/ BENEFITS

Reduced man-hours per week from 14.4 to 6, including reducing the overall process steps from 31 to 17. The projects demonstrated that existing staff of 3 can perform the duties thereby no demand for a fourth position (a savings of \$34,000/yr including fringe benefits), an annual savings of 374 applied man-hours for IS/TO Read Only process, 26 man-hours for New Sets process, supplies, and more available time for staff to conduct other job related duties.

#### Savings

400 man-hours per year \$3,010 annual supply savings \$7,556 annual applied labor savings \$34,996 annual salary savings\*

\*includes fringe benefits

## Factoid

The primary Lean tools used in this project were Value added/ Non-Value added analysis and TAKT Time Calculation.

## Six Sigma Team

Dianne Bullard, Data Control Clerk Jeanne Bryers, Data Control Clerk Howeda Stepp, Data Clerk Heidi Williams, Customer Service Work Order Clerk Don Clevenger, System Dev. Senior Specialist Sally Clem, Champion/Department Manager Maria Gomez-Espino, Program Manager Lynn Clark, Facilitator Greg Meszaros, Executive Sponsor